

## Y1 ABS Solvent Cement - 38Y1

### SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** Y1 ABS Solvent Cement - 38Y1  
**PRODUCT USE:** Low VOC Primer for ABS Plastic Pipe  
**SUPPLIER:** IPS Corporation  
 777 McKay Road,  
 Pickering, Ontario L1W 3A3  
 Phone: 800 888-8312

**EMERGENCY:** Transportation: CANUTEC, 1 (613) 996-6666

**Medical:** CANUTEC, 1 (613) 996-6666

### SECTION 2 - HAZARDS IDENTIFICATION

**GHS CLASSIFICATION:** Classified according to Canada's Hazardous Products Regulations (WHMIS 2015).

		Health		Environmental	
Skin Irritation:	Category 2	Specific Target Organ	Category	Acute Toxicity:	Category 2
Serious Eye Damage	Category 2	Toxicity (single exposure)	<i>Nervous System</i>	Chronic Toxicity:	None Known
Aspiration Hazard	Category 1	Specific	Category 2	<b>Physical</b>	
Reproductive Toxicity	Category 2		<i>Central Nervous System</i>	Flammable Liquid	Category 2

**GHS LABEL:**



**Signal Word:** DANGER

#### Hazard Statements

H225: Highly flammable liquid and vapor  
 H304: May be fatal if swallowed and enters airways.  
 H319: Causes serious eye irritation  
 H336: May cause drowsiness or dizziness  
 H361: Suspected of damaging fertility or the unborn child.  
 H373: May cause damage to organs through prolonged or repeated exposure.  
 H401: Toxic to aquatic life

#### Precautionary Statements

P201: Obtain special instructions before use  
 P202: Do not handle until all safety precautions have been read and understood.  
 P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking  
 P240 + P241: Ground/bond container and receiving equipment. Use explosion-proof equipment.  
 P242 + P243: Use only non-sparking tools. Take precautionary measures against static discharge.  
 P261: Avoid breathing dust/fume/gas/mist/vapors/spray  
 P233 + P403: Store in a well-ventilated place. Keep container tightly closed.  
 P501: Dispose of contents/ container to an approved waste disposal plant.

#### Response

P301+310: IF SWALLOWED: Immediately call a POISON CENTER/Medical Attention  
 P331: Do NOT induce vomiting.  
 P303+361+353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
 P304+340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+313: IF exposed or concerned: Get medical advice/attention.

**Percentage of Ingredients Unknown of Acute Dermal Toxicity:**

0%

**Physical Hazards Not Otherwise Classified**

Vapours may form explosive mixture with air.

### SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

	CAS	EINECS	REACH Registration Number	CONCENTRATION % by Weight
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	01-2119457290-43-0000	60 - 70
(ABS) Acrylonitrile/Butadiene/Styrene Copolymer #	9003-56-9	618-371-8	Not registered	20 - 30
Toluene (Toluol)	108-88-3	203-625-9	01-2119471310-51-0000	1 - 10

All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that listing.

\* Indicates this chemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372).

# indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

### SECTION 4 - FIRST AID MEASURES

**Contact with eyes:** Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.  
**Skin contact:** Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.  
**Inhalation:** Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.  
**Ingestion:** Rinse mouth with water. Never give anything by mouth if person is rapidly losing consciousness, or is unconscious or convulsing. Do Not Induce Vomiting. If vomiting occurs naturally, lie on your side in the recovery position. Rinse mouth with water again. Immediately call a Poison Centre or doctor.

### SECTION 5 - FIREFIGHTING MEASURES

**Suitable Extinguishing Media:** Foam, dry chemical, carbon dioxide or any class B extinguishing agent  
**Unsuitable Extinguishing Media:** Water spray or stream.  
**Exposure Hazards:** Inhalation and dermal contact  
**Combustion Products:** Oxides of carbon and smoke  
**HMIS:** 2  
**NFPA:** 2  
**0-Minimal**  
**1-Slight**  
**2-Moderate**  
**3-Serious**  
**4-Severe**

**Unusual Fire and Explosion Hazards:** Vapours may ignite explosively. Vapours may spread long distances. Prevent build-up of vapours. Extinguish all pilot lights and turn off heaters, non-explosion-proof electrical equipment and all other sources of ignition. Keep away from and do not store or use near heat, sparks or flames caused by such sources as electricity, static discharge, welding, grinding or flamecutting operation. Ground all equipment. Use spark-proof tools and conductive shoes to avoid sparking hazards.

**Protection for Firefighters:** Evacuate area. Fight fire from a safe distance or a protected location. For a massive fire, immediately evacuate the area and use unmanned hose holder or monitor nozzles. Before entry, especially into confined areas, use an appropriate monitor to check for: flammable or explosive atmosphere. Chemical protective clothing (e.g. chemical splash suit) and positive pressure SCBA may be necessary.

### SECTION 6 - ACCIDENTAL RELEASE MEASURES

**Personal Precautions:** Keep away from heat, sparks and open flame.  
 Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment.  
 Prevent contact with skin or eyes (see section 8).

**Environmental Precautions:** Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.  
**Methods for Cleaning up:** Contain spill using noncombustible material such as vermiculite, earth or sand. Place used absorbent into suitable, covered, labelled containers for disposal. Contaminated absorbent poses the same hazard as the spilled product.

**Materials not to be used for clean up:** Aluminum or plastic containers. Do not use absorbents.

### SECTION 7 - HANDLING AND STORAGE

**Handling:** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Electrically bond and ground equipment. Ground clips must contact bare metal. Use non-sparking tools. Wash hands thoroughly after handling this material. No smoking. Avoid breathing in this product. Do not get in eyes, on skin or on clothing. Do not swallow. Avoid exposure during pregnancy and while nursing.

Only use where there is adequate ventilation. Avoid generating vapours or mists.

**Storage:** Keep storage area separate from populated work areas. Store in a cool, dry, well ventilated area, out of direct sunlight and away from incompatible materials and any source of ignition. Ventilation fans and electrical equipment should be non-sparking.  
 Follow all precautionary information on container label, product bulletins and solvent cementing literature.

**ATTENTION:** Emptied containers may retain hazardous residue and explosive vapours. Keep away from heat, sparks and flames. Do not cut puncture or weld near this container. Follow label warning until container is thoroughly cleaned or destroyed.

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### SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

EXPOSURE LIMITS:	Component	ACGIH 8-hr TLV	ACGIH 15-min STEL	OSHA 8-hr PEL	Ontario OEL-TWA	Ontario STEL / Ceiling	CAL/OSHA 8-hr PEL	CAL/OSHA Ceiling	CAL/OSHA 15-min STEL
	Methyl Ethyl Ketone	200 ppm	300 ppm	200 ppm	N/E	N/E	200 ppm	N/E	300 ppm
	Toluene	50 ppm	150 ppm	100 ppm	150 ppm	300 ppm	10 ppm	500 ppm	150 ppm

**Engineering Controls:** Use local exhaust ventilation, if general ventilation is not adequate to control amount in the air. Use non-sparking ventilation systems, approved explosion-proof equipment and intrinsically safe electrical systems in areas where this product is used and stored. Control static electricity discharges which includes bonding of equipment to ground. Provide safety shower in work area, if contact or splash hazard exists.

**Monitoring:** Maintain breathing zone airborne concentrations below exposure limits.  
**Personal Protective Equipment (PPE):**

**Eye Protection:** Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure.

**Skin Protection:** Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion.

Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedures are used for making structural bonds.

**Respiratory Protection:** Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above.

With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment. An organic vapour cartridge respiratory mask shall be worn to prevent the inhalation of vapours or spray mist when the TLB or PEL is exceeded. If respiratory protection is required, institute a complete respiratory protection program. Refer to the CSA Standard Z94.4 M1982 "Selection, Care and Use of Respirators" available from the Canadian Standard Association, Rexdale, Ontario, M9W 1R3

### SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Yellow	<b>Physical State:</b>	Liquid
<b>Odour:</b>	Ketone	<b>Odor Threshold:</b>	No information available
<b>pH:</b>	Not Applicable	<b>Percent Volatile by Volume:</b>	72%
<b>Melting/Freezing Point:</b>	-77 °C (-124 °F) (melting) (based on MEK)	<b>Boiling Range:</b>	80 °C (176 °F)
<b>Initial Boiling Point/Range:</b>	80 °C (176 °F) (based on MEK)	<b>Evaporation Rate:</b>	3.7 (n-butyl acetate = 1) (based on MEK)
<b>Flash Point:</b>	-7 °C (19.4 °F) (closed cup)	<b>Flammability:</b>	Category 2
<b>Specific Gravity:</b>	1.0 at 20 °C	<b>Flammability Limits:</b>	<b>LEL:</b> 1.4% (based on MEK) <b>UEL:</b> 11.4% (based on MEK)
<b>Solubility:</b>	Soluble in water	<b>Vapor Pressure:</b>	78 mm Hg @ 20°C (68°F) MEK
<b>Partition Coefficient n-octanol/water:</b>	Not Available	<b>Vapor Density:</b>	2.41 (Air = 1) (based on MEK)
<b>Auto-ignition Temperature:</b>	404 °C / 759.2 °F (based on MEK)	<b>Other Data: Viscosity:</b>	Not Available
<b>Decomposition Temperature:</b>	Not Applicable		
<b>VOC Content:</b>	When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: $\leq$ 410 g/l.		

### SECTION 10 - STABILITY AND REACTIVITY

<b>Chemical Stability:</b>	Normally stable.
<b>Reactivity:</b>	Not reactive under normal conditions of use.
<b>Hazardous decomposition products:</b>	None in normal use. When forced to burn, this product gives off oxides of carbon and smoke.
<b>Conditions to avoid:</b>	High temperatures. Open flames, sparks, static discharge, heat and other ignition sources.
<b>Incompatible Materials:</b>	Oxidizing agents (e.g. peroxides).

### SECTION 11 - TOXICOLOGICAL INFORMATION

**Likely Routes of Exposure:** Inhalation, Eye and Skin Contact

**Acute symptoms and effects:**

**Inhalation:** Excessive exposure to vapours or spray mists can result in headache, dizziness, incoordination and loss of consciousness. Irritation of the eyes, nose, throat and lungs can also occur when exposed to high vapour concentrations. Some reports have associated repeated and prolonged occupational overexposure to solvents with permanent nervous system damage.

**Eye Contact:** Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.

**Skin Contact:** Liquid contact may remove natural skin oils resulting in skin irritation. May cause defatting and irritation of skin (Dermatitis) upon prolonged or repeated contact.

**Ingestion:** Swallowing can cause nausea, vomiting, diarrhea and loss of consciousness.

**Chronic (long-term) effects:** (MEK) Low level chronic exposure has been shown to cause decreased memory and impairment of the central nervous system.

**Health Hazards Not Otherwise Classified:** (MEK) Repeated exposure may cause skin dryness or cracking.

**Aspiration Hazard** (Toluene) Category 1 - May be fatal if swallowed and enters airways.

Toxicity:	LC50		LC50	Target Organs
	Methyl Ethyl Ketone (MEK) (78-93-3)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)	Inhalation: 8 hrs. 23,500 mg/m <sup>3</sup> (rat)	
Toluene (108-88-3)	Oral: 2600 to 7500mg/kg (rat), Dermal 400 ppm	Inhalation: 8000 ppm		STOT SE 3 and STOT RE 2
Acrylonitrile/Butadiene/Styrene (9003-56-9)	Oral: 5000 mg/kg (rat), Dermal: 2000 mg/kg (rabbit)	Not Established		Not Established

**Acute Toxicity**

Methyl Ethyl Ketone (MEK)	Acute (Oral) Toxicity: None	Acute (Dermal) Toxicity: None	Acute (Inhalation) Toxicity: None
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**Specific Target Exposure Toxicity (Single Exposure):** Toluene: Category 3, May cause drowsiness or dizziness. Affected organs-nervous system via inhalation

**Specific Target Exposure Toxicity (Repeated Exposure):** Toluene: Category 2, May cause damage to organs - central nervous system via inhalation

Reproductive Effects	Teratogenicity	Mutagenicity	Embryotoxicity	Sensitization to Product	Synergistic Products
ABS-Prop 65	Toluene*	Not Established	Toluene*	Not Established	Not Established

**DEVELOPMENTAL HAZARD:** Toluene\* May harm the unborn child based on animal information. Has been associated with: low birth weight or size, learning disabilities, hearing loss.

**Carcinogenicity:** Acrylonitrile/Butadiene/Styrene (ABS): Both Acrylonitrile (CAS# 107-13-1) and Styrene (CAS# 100-42-5) are listed on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

### SECTION 12 - ECOLOGICAL INFORMATION

**Ecotoxicity:**

Acute Aquatic Toxicity	LC50 Fish	LC50 - Water Flea	ErC50 Algae
	Pimephales promelas (fathead minnow): 96-hr	Daphnia magna: 48 hr	P. subcapitata (green algae): 24 hr
Methyl Ethyl Ketone	3200 mg/L	> 520 mg/l	No Data Available
Toluene	7.63 mg/l	8.00 mg/l - 24 h	10.00 mg/l - 24 h

**Mobility:** No data available

**Degradability:** Not readily biodegradable

**Bioaccumulation:** Minimal to none.

### SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Dispose of waste and containers in compliance with applicable Federal, State, Provincial, and Local regulations. Consult disposal expert.

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### SECTION 14 - TRANSPORT INFORMATION

**Proper Shipping Name:** Adhesives, Flammable (Methyl Ethyl Ketone, Toluene)  
**Hazard Class:** 3  
**Secondary Risk:** None  
**Identification Number:** UN 1133  
**Packing Group:** PG II  
**Label Required:** Class 3 Flammable Liquid  
**Marine Pollutant:** NO  
**Special Precautions :** Not Applicable

<b>EXCEPTION for Ground Shipping</b>
<b>DOT Limited Quantity:</b> Up to 1L per inner packaging, 30 kg gross weight per package.
<b>Consumer Commodity:</b> Depending on packaging, these quantities may qualify under DOT as ORM-D
<b>Transport in Bulk According to Annex II of MARPOL 73/78 and the IBC Code:</b> Not Applicable
<b>TDG INFORMATION</b>
<b>TDG CLASS:</b> Adhesives, Flammable (Methyl Ethyl Ketone, Toluene)
<b>SHIPPING NAME:</b> Adhesives
<b>UN NUMBER/PACKING GROUP:</b> UN 1133, PG II

### SECTION 15 - REGULATORY INFORMATION

**Precautionary Label Information:** Highly Flammable, Irritant  
**Symbols:** F, Xi  
**Risk Phrases:** R11: Highly flammable.  
R20: Harmful by inhalation.  
R36/37: Irritating to eyes and respiratory system.  
**Safety Phrases:** S9: Keep container in a well-ventilated place.  
S16: Keep away from sources of ignition - No smoking.  
S25: Avoid contact with eyes.  
**Compliance Statement:** This SDS was prepared to be in accordance with:  
*US OSHA Hazard Communication Standard 29 CFR 1910.1200 (Rev 2012)*  
*Canadian Workplace Hazardous Materials Information System (WHMIS) 2015*

**Ingredient Listings:** USA TSCA, Europe EINECS, Canada DSL, Australia AICS, Korea ECL/TCCL, Japan MITI (ENCS)  
**R66:** Repeated exposure may cause skin dryness or cracking  
**R67:** Vapors may cause drowsiness and dizziness  
**S26:** In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
**S33:** Take precautionary measures against static discharges.  
**S46:** If swallowed, seek medical advice immediately and show this container or label.

**Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)**  
*All ingredients are listed on the DSL/NDSL.*

### SECTION 16 - OTHER INFORMATION

**Specification Information:**  
**Department issuing data sheet:** IPS, Safety Health & Environmental Affairs  
**E-mail address:** <EHSinfo@ipscorp.com>  
**Training necessary:** Yes, training in practices and procedures contained in product literature.  
**Reissue date / reason for reissue:** 3/9/2021 / Updated GHS Standard Format  
**Intended Use of Product:** Primer for PVC Plastic Pipe

All ingredients are compliant with the requirements of the European Directive on RoHS (Restriction of Hazardous Substances).

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.